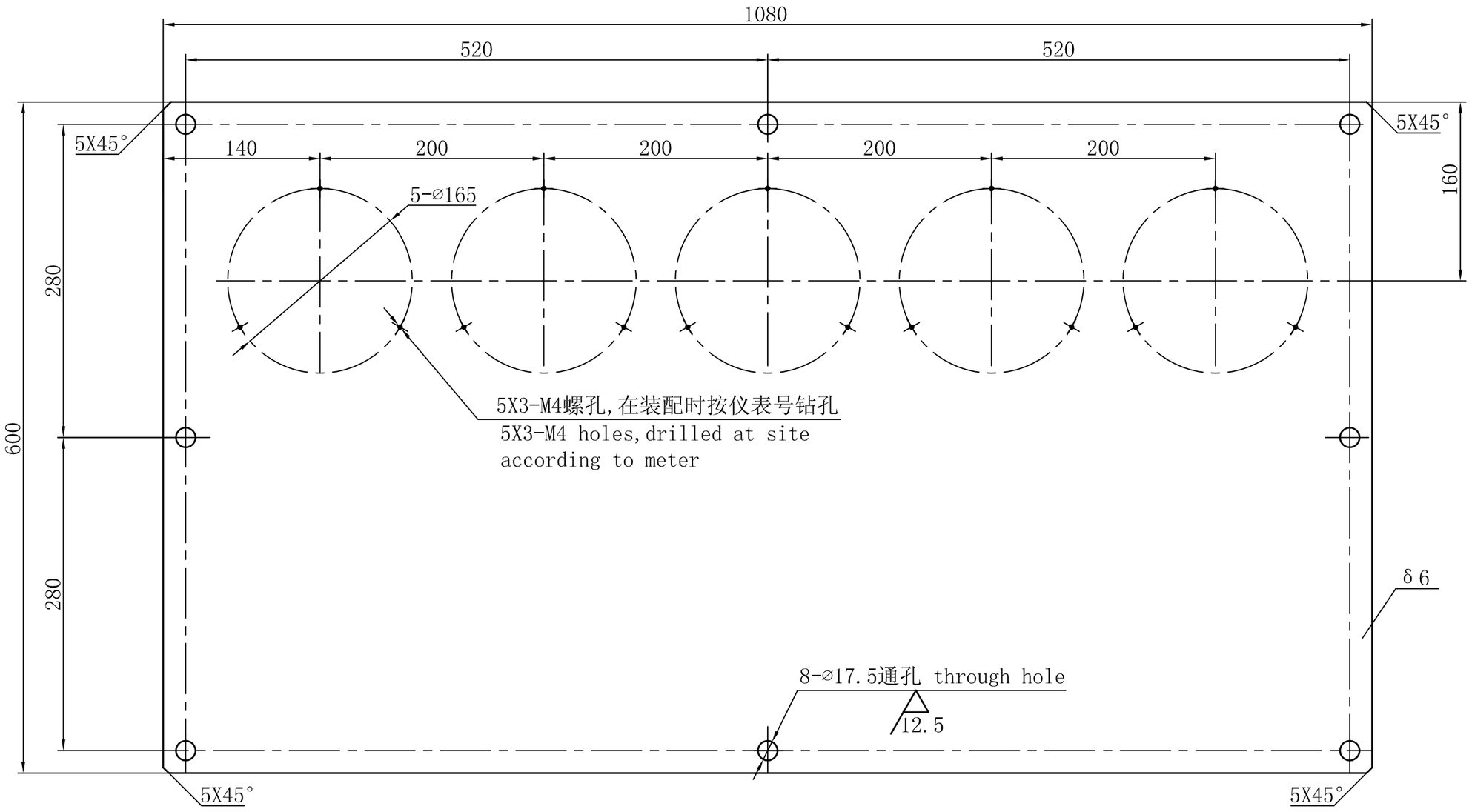
Others 其余 50



焊接件未注线性尺寸公差表 (等同ISO13920:1996)
welding variations for sizes without tolerance indication (idt ISO13920:1996)

尺寸 (mm) dimensions	>2 ~30	>30 ~120	>120 ~400	>400 ~1000	>1000 ~2000	>2000 ~4000	>4000 ~8000	>8000 ~12000	>12000 ~16000	>16000 ~20000	>20000
公差 (mm) tolerance	±1.0	±2.0	±2.0	±3.0	±4.0	±6.0	±8.0	±10.0	±12.0	±14.0	±16.0

焊接件未注直线度，平面度，平行度公差表 (等同ISO13920:1996)
welding variations for straightness flatness and parallelism without tolerance indication (idt ISO13920:1996)

尺寸 (mm) dimensions	>30 ~120	>120 ~400	>400 ~1000	>1000 ~2000	>2000 ~4000	>4000 ~8000	>8000 ~12000	>12000 ~16000	>16000 ~20000	>20000
公差 (mm) tolerance	1.0	1.5	3.0	4.5	6.0	8.0	10.0	12.0	14.0	16.0

焊接件未注角度尺寸公差 (等同ISO13920:1996)
welding variations for angles without tolerance indication (idt ISO13920:1996)

长边或短边 (mm) longest or shortest side	≤400	>400~1000	>1000	长边或短边 (mm) longest or shortest side	≤400	>400~1000	>1000
公差 (°) tolerance	±45'	±30'	±20'	公差 (mm/m) tolerance	±13	±9	±6

未注通孔和螺孔的位置度公差 (等同法国ALSTOM标准)
location tolerances for smooth holes and threaded holes without location tolerances specified on drawing (idt France ALSTOM standard)

孔径 (mm) Diameter holes	≥2~5	>5~10	>10~22	>22
形位公差 (mm) location tolerances	⌖|Ø0.25	⌖|Ø0.50	⌖|Ø0.75	⌖|Ø1.0

线性加工未注尺寸公差/machining variations for sizes without tolerances indication

	GB/T1804-2000,等同ISO2768-1:1989 GB/T1804-2000, idt ISO2768-1:1989							等同法国ALSTOM标准 idt France ALSTOM standard			
尺寸 (mm) dimensions	>0 ~6	>6 ~30	>30 ~120	>120 ~400	>400 ~1000	>1000 ~2000	>2000 ~4000	>4000 ~8000	>8000 ~12000	>12000 ~16000	>16000 ~20000
公差 (mm) tolerance	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±4.0	±5.0	±6.0

倒圆半径和倒角公差 (GB/T1804-2000,等效ISO2768-1:1989) fillets radius and chamfers (GB/T1804-2000, eqv ISO2768-1:1989)					加工件角度公差 (GB/T1804-2000,等同ISO2768-1:1989) angles variation (GB/T1804-2000, idt ISO2768-1:1989)				
尺寸 (mm) dimensions	>0.5 ~3.0	>3.0 ~6.0	>6.0 ~30	>30	最短边长 (mm) length of shortest side	≤10	>10 ~50	>50 ~120	>120 ~400	>400
公差 (mm) tolerance	±0.2	±0.5	±1.0	±2.0	角度公差 (°) in angle	±1.0°	±30'	±20'	±10'	±5'

直线度和平面度的未注公差 (等同ISO2768-2:1989) straightness and flatness without tolerances indication (idt ISO2768-2:1989)							垂直度未注公差 (等同ISO2768-2:1989) perpendicularity without tolerances indication (idt ISO2768-2:1989)			
尺寸 (mm) dimensions	≤10	>10 ~30	>30 ~100	>100 ~300	>300 ~1000	>1000 ~3000	~100	>100 ~300	>300 ~1000	>1000 ~3000
公差 (mm) tolerance	0.05	0.1	0.2	0.4	0.6	0.8	0.4	0.6	0.8	1.0

Customer Comments:

REV	NAME DATE	DRAWN	CHECKED	APPROVED	MODIFICATIONS AND JOINT SIGNATURE	STATUS
	NAME DATE					
	NAME DATE					
A	NAME DATE	11.04.06	11.04.06	11.04.06		

SREPOK 4A HYDROPOWER PROJECT
LOT No.11
SUPPLY OF ELECTROMECHANICAL EQUIPMENT
Reference Number:05/SP4A/BDHC-ZHONGNAN-ALSTOM

PURCHASER:	ENGINEER:	SUPPLIER:
BDHC	PECC4	HYDROCHINA ZHONGNAN-ALSTOM CONSORTIUM

TITLE: 水轮机/TURBINE

DOCUMENT NUMBER: TAH-SP4A-05050-72-202

测量管路/Gauge pipe
装置板/Setting plate

7220201
30101X
H-301000MEL72002

比例 Scale	重量 Weight	材料 Material	共张 Total pages	第张 P.No.
1:4	30	6钢板Q235-A/TH.6 plate Q235-A		

ALSTOM

签字 日期